



SUSTAINABILITY STATEMENT

Preserving Our Natural Surroundings

Nestled among the awe-inspiring natural environment of coastal southern Maine, The Cliff House Resort & Spa recognizes the importance of sustainability and has been certified as a *Maine Environmental Leader Lodging Business* through the Maine Department of Environmental Protection's Pollution Prevention Program.

Green initiatives extend throughout the property, including the use of energy-efficient compact fluorescent light bulbs in our guest rooms, offices, function rooms and common areas, while sensors assure that lights are not being used in unoccupied spaces. In the spa, natural cork tile floors have been installed as an eco-friendly upgrade, while many of the spa treatments are inspired by our Maine coastal surroundings and utilize all-natural ingredients including blueberries, juniper berries, red algae, seashells and wild roses. Additionally, water-saver showerheads have been installed in guest bathrooms, natural cleaning products and laundry detergents are utilized, and our kitchen's leftover cooking oil is recycled through a biofuel manufacturer.

We are proud to support local businesses and purveyors by purchasing fresh, organically certified fruits and vegetables, the freshest seafood from the Gulf of Maine, as well as meats and dairy products free of growth hormones and steroids. Additionally, an edible flower and herb garden is maintained on the grounds and adds a fresh touch to the Chef's creations throughout the season.

Our efforts extend outside, as well. In order to ensure that we are not polluting the ocean below with grounds keeping, we use only organic fertilizers. Our corporate materials are green too. We print on papers certified by the Forest Stewardship Council and use environmentally friendly, soy-based inks.

The Cliff House is committed to preserving the environment and our natural resources while providing our guests with a superior resort experience and will continue to identify ways in which we can further our pledge.